



*Quality Products & Sales Inc*  
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## ORIFICE PLATE INSTALLATION INSTRUCTIONS

1. Make certain the pipeline is not under pressure and has been properly drained or purged as required.
2. Loosen all Studs
3. Remove the studs in one half of the flange union.
4. Spread flange union by turning jackscrews clockwise.
5. Install new plate or removed existing replacement or inspection.  
(Be Sure the Beveled Side is toward the downstream)
6. Install new gaskets when installing plate. We recommend installing new gaskets each time the flange union is seperated.
7. Release the flange union by turning jackscrews counter clockwise.
8. Replace studs.
9. Tighten studs starting with two studs opposite each other.

